



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3719

Job Sheet 175986



Part No: 646.3719

Job Qty: 12 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/13/18

Job Tracking No:

Due Date: 5/14/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A SHEET 9 IPP REV:A 12.10.22 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	5/12/18	5/12/18	0.00	0.00	Start Up Waterjet		SC 18/04/18
110	Waterjet	12 pcs	5/14/18	5/14/18	0.01	0.35	Waterjet1		SC 18/04/18
120	QC	12 pcs	5/14/18	5/14/18	0.00	0.00	QC2 Waterjet-1		SC 18/04/18
130	QC	12 pcs	5/14/18	5/14/18	0.00	0.00	QC8-1		SC 18/04/18
140	Outsource	12 pcs	5/14/18	5/14/18			ATG001-VC		ATG 18-4-17 Apr 18/04/18
150	Packaging	12 pcs	5/14/18	5/14/18	0.00	0.00	Packaging2		ATG 18/04/18
160	QC	12 pcs	5/14/18	5/14/18	0.00	0.00	QC5 QC6		ATG 18/04/18
190	Packaging	12 pcs	5/14/18	5/14/18	0.00	0.00	Packaging3-1		ATG 18/04/18
200	QC21-SA	12 Ea	5/14/18	5/14/18	0.00	0.00	QC21		ATG 18/04/18

Part Op 110 - 1-Cut as per Dwg

Descriptions: 140 - Issue P/O 039623 ATG, balck anodize and prime as per dwg 646.3719 Rev. A

190 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.3334 sf (.02778 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	0	263	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Doubler	0.209inches + 0.005 - 0.001	0.214 0.208	0.211	Diameter
2	Doubler	2.000inches ± 0.030	2.030 1.970	2.001	
3	Doubler	2.000inches ± 0.030	2.030 1.970	2.002	

Plex 4/13/18 12:42 PM Dart.Gagnon.Michelle



Container No: S061543



Part: 646.3719

Job No: 175986

Serial No/Batch: S061543

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/16/18

0 60
DVA
30
30



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039623

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039623

PO Date: 4/17/18

Due Date: 4/25/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	174115	646.3012	Lower Guide Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.3000	Firmed	4/25/18	6 pcs	0 pcs 6x	6 pcs	\$22.40/pcs AT 18/04/24	\$134.40
2	174107	646.3312	Center Plate Issue P/O to ATG : Hard Anodize Color Black, Prime as per Dwg 646.3300 Rev. N/C	Firmed	4/25/18	6 pcs	0 pcs	6 pcs	\$14.55/pcs	\$87.30
3	175986	646.3719	Doubler Issue P/O ATG, balck anodize and prime as per dwg 646.3719 Rev. A	Firmed	4/25/18	12 pcs	0 pcs 12x	12 pcs	\$8.75/pcs AT 18/04/25	\$105.00
4	171185	646.9813	Lower Deflector Low Issue P/O to ATG : Hard Anodize Black and Prime as Per Dwg 646.9800 Rev. A	Firmed	4/25/18	8 pcs	0 pcs 8x	8 pcs	\$13.65/pcs AT 18/04/25	\$109.20
5	175036	647.3910	412 Upper Deflector Issue P/O to ATG : 1- Black Anodize as per Dwg 647.3900 2- PRIME AS PER DWG, SEE NOTE #9	Firmed	4/24/18	8 pcs	0 pcs 8x	8 pcs	\$14.55/pcs AT 18/04/24	\$116.40
Line Item Note **big rush, need ASAP **										
6	175749	D2348	Wearplate (Key Way) Issue P/O: Black Anodize per Dwg D2348 Rev. C	Firmed	4/25/18	30 pcs	0 pcs 30x	30 pcs	\$7.00/pcs AT 18/04/24	\$210.00

DAS
11
9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T7
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915001

Date: 24-Apr-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
12 ea	Part: 646.3719 Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22903	Rev: A	PO: PO039623 Line: 3
8 ea	Part: 646.9813 Lower Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (.1 - .2 mils) per drawing. Job: 22904	Rev: A	PO: PO039623 Line: 4
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>24/04/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			